

R&D SOLUTIONS

RELIANA

Food Supplements | Cosmetics | Medical Devices

“Innovation is Our Daily Ingredient”





01

Why Choose Our R&D?

We go beyond production. Our in-house laboratories and formulation team allow us to develop custom products, optimize existing recipes, and create market-specific innovations.

02

In-House Laboratory Capabilities

Precision you can trust. From raw material control to finished product validation, our labs guarantee uncompromising quality and full regulatory alignment.

Microbiology & physicochemical testing

Compatibility analysis for active ingredients

Shelf-life, stability and packaging interaction

03

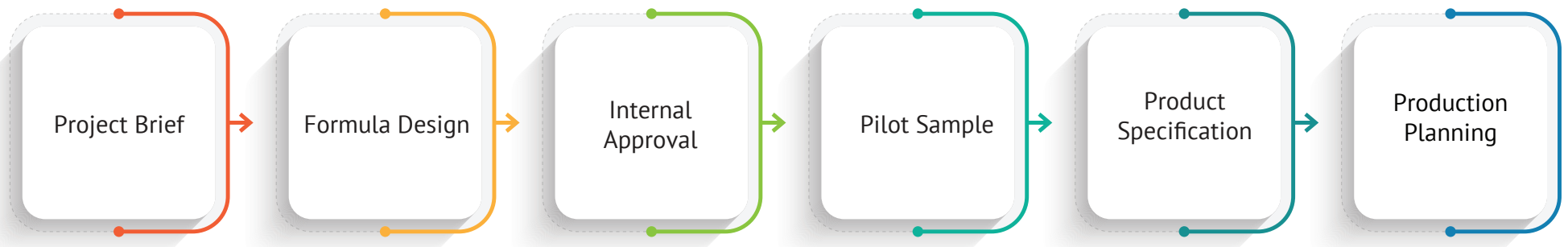
Innovation Focus Areas

Clinical trend-based formulas

– Where science meets modern wellbeing. We turn emerging clinical insights into next-generation formulas that speak to today's health-conscious consumer.

04

R&D Process



TABLETS

Coated
Effervescent
Swallowable



CAPSULES

HPMC
Vegetarian
Enteric



SACHETS

Granulates
Oral soluble
Water soluble



DROPPERS, VIALS, BOTTLES & SACHETS

Vitamin & Mineral blends
Functional supplements
Herbal & Botanical extracts



POT, BOTTLES & TUBES

Everyday care cosmetics
Hygiene & Personal care
Functional cosmetics



SPRAYS

Functional
Hair & Skin Care
Supplemental



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